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ANALYTICAL METHOD DEVELOPMENT AND FORCE DEGRADATION STUDY TO DETERMINE INHERENT STABILITY BY RP-HPLC METHOD FOR THE RELATED SUBSTANCES OF LERCANIDIPINE HYDROCHLORIDE IN LERCANIDIPINE HYDROCHLORIDE TABLETS 10MG

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ABSTRACT

A simple, accurate, selective, specific and stability indicating method was developed by RP-HPLC method for estimation of related substance Lercanidipine Hydrochloride in Lercanidipine Hydrochloride Tablet. A gradient RP-HPLC method was developed and force degradation study performed on C-8 Column, Water symmetry C8, 250 X 4.6mm, 5 μ or equivalent, using Sodium Perchlorate Monohydrate with pH 4.0 with Acetonitrile in the ration of 50:50 v/v as mobile phase. The flow rate was adjusted to 1.5 ml/min, column oven temperature 30°C and the detection wavelength was 220 nm with 70 minutes run time (for sample solution, system suitability

solution, diluent, placebo Solution), 30 minutes (For diluted standard). The retention time for Lercanidipine Hydrochloride was found to be 20 minutes. Proposed method was validated for specificity and force degradation study. This validation study is intended to show that the method is stability indicating and is suitable to determine inherent stability of drug for Lercanidipine Hydrochloride in Lercanidipine Hydrochloride Tablets of 10 mg and 20mg dosage strengths.

KEYWORDS: Lercanidipine Hydrochloride, Impurities, RP- HPLC, Stability indicating, Force Degradation.

INTRODUCTION

Lercanidipine hydrochloride is yellow powder and soluble in methanol, practically insoluble in water. Lercanidipine hydrochloride Melting range is Between 165.0°C and 180.0°C. Lercanidipine Hydrochloride has the structural formula shown below.

Structure Formula

Figure. 1.

Chemical Name: 1,4-Dihydro-2,6-dimethyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylic acid-2-[(3,3- diphenylpropyl)-methylamino]-1,1-dimethylethyl methyl ester hydrochloride; (\pm)-1,4- Dihydro- 2,6-dimethyl-4-(3-nitropheny l)pyridine- 3,5 -dicarboxylic acid- 2 - [N (3,3-diphenylpropyl)-N-ethylamino]-1, 1-dimethylethyl methyl diester hydrochloride

Molecular Formula: C₃₆H₄₁N₃O₆. HCl

CAS No. : [132866-11-6]

Molecular Weight: 648.19

Lercanidipine Hydrochloride is an active ingredient of Lercanidipine Hydrochloride Tablets for oral administration. Each Tablets contains 10mg or 20mg of Lercanidipine Hydrochloride. An HPLC method for determination of related substance for Lercanidipine Hydrochloride in Lercanidipine Hydrochloride Tablets has been developed and being force degradation study for routine use and testing the stability samples. Since the excipients used are proportionally same in all strengths and chromatographic conditions are same for all strengths of Tablets, the complete force degradation was carried out for Lercanidipine Hydrochloride Tablets 10mg. This paper describes the experiments performed for force degradation study on the related substance method for Lercanidipine Hydrochloride in Lercanidipine Hydrochloride Tablets.

Chemical Name of Impurities

Impurity A: Methyl propyl-2, 6-dimethyl-4-(3-nitro phenyl)-1,4-dihydropyridine 3,5-dicarboxylate.

Impurity B: Dipropyl 1, 4-dihydro-2,6-dimethyl-4-(3-nitrophenyl)-3,5-pyridine dicarboxylate.

Impurity C: 1, 4-Dihydro-2,6-dimethyl-4-(3-nitrophenyl)pyridine-3, 5-dicarboxylic acid 2-[N-3, 3- Diphenyl propyl)-N-methylamino]-1, 1-dimethyl ethyl propyl diester.

Impurity D: 2, 6-Dimethyl-4-{3-nitrophenyl}-pyridine-3, 5-dicarboylic acid 3-{2-[([3,3-dipheyl Propyl) methyl amino}-1, 1-dimethyl ethyl} ester 5-methyl ester.

MATERIALS AND METHODS

A-1 Reagents and Chemicals

Sodium perchlorate monohydrate (Merck Grade)

Perchloric acid (70%) (Merck Grade)

Acetonitrile (HPLC grade)

Hydrogen Peroxide (AR grade)

Sodium Hydroxide (GR grade)

Concentrated Hydrochloric Acid (AR grade)

Water (Milli Q grade)

A-2 Standards: Lercanidipine Hydrochloride working standard, Impurity A, B, C, D working standard.

A-3 Preparation of dilute Perchloric acid: Dilute 3 ml of Perchloric acid to 100 ml with purified water.

A-4 Preparation of Buffers: Weigh and transfer accurately about 21.07 g. of Sodium Perchlorate Monohydrate in 1000ml of water and mix. Adjust the pH to 4.0±0.05 with dilute per chloric acid.

A-5 Preparation of Mobile Phase: Prepare a mixture of Buffer and Acetonitrile in the ratio 50:50 v/v.

A-6 Diluent: Use mobile phase as the diluent.

A-7 Preparation of System suitability solution

Impurity D stock solution-100ppm: Weigh accurately about 2.0mg of impurity D into a 20 ml volumetric flask add 10 ml of acetonitrile sonicate to dissolve and make up to volume with acetonitrile.

Weigh accurately about 100.0 mg of Lercanidipine HCl working standard into a 100ml volumetric flask add 50.0ml mobile phase sonicate to dissolve add 5ml of impurity D stock solution and make It up to the mark with diluent.

A-8 Chromatographic Conditions

Column : Water symmetry C8, 250 X 4.6mm, 5 μ or equivalent.

Flow Rate : 1.5 ml/minute.

Detection : uv220nm.

Injection volume : 20 µl.

Column oven : Ambient.

Run Time : 70 minutes (For sample solution, system suitability solution,

diluent, placebo Solution) 30 minutes (For diluted standard).

Retention Time : About 20 minutes for main peak.

A-9 Preparation of Standard Stock Solutions

Weigh accurately 50 mg of Lercanidipine Hydrochloride working standard into 50 ml volumetric flask. Add 25ml of diluent, sonicate to dissolve and makeup to the mark with diluent Pipette 1 ml of this solution to 100 ml volumetric flask and make up to the mark with diluent. Further dilute 5 ml of this solution to 50 ml with diluent.

A-10 Preparation of Sample Solution (for 10mg Tablets)

Accurately Weigh and transfer tablet powder equivalent to 100 mg of Lercanidipine HCL (Tablet powder approximately 1020 mg) into 100 ml volumetric flask. Add about 50 ml of diluent and sonicate for about 20 min with intermediate shaking at room temperature. Dilute up to the mark with diluent. Filter through 0.45µ Nylon filter.

A-11 Procedure

Separately inject equal volumes of Blank, system suitability solution, placebo and six replicates of diluted standard and single injection of sample preparation. Disregard peaks due to blank, placebo and below % LOQ.

Table-1: Table for Relative Retention Time (RRT), Response Factor (RF) and Limit of Quantification (LOQ).

| Name | RRT | %LOQ | RF |
|-----------------------------|------|------|------|
| Impurity A | 0.80 | 0.01 | 0.94 |
| Impurity D | 0.90 | 0.01 | 0.92 |
| Lercanidipine Hydrochloride | 1.00 | 0.01 | 1.00 |
| Impurity B | 1.58 | 0.01 | 0.99 |
| Impurity C | 1.82 | 0.01 | 1.01 |

A-13 Evaluation of System Suitability

The resolution between impurity D and Lercanidipine peak should not be less than 1.5 in the chromatogram obtained with system suitability solution. The Tailing factor for Lercanidipine peak obtained in the diluted standard solution should not be more than 2.0. The relative standard deviation determined from the diluted standard for six replicates should not be more than 5.0%.

Stability indicating data

1. Specificity

1.1 Selectivity

Experiment: A representative of Lercanidipine Hydrochloride standard solution, known impurities (Impurity A, Impurity B, Impurity C and Impurity D), and sample solution of Lercanidipine Hydrochloride Tablets were prepared as per the methodology and chromatographed the solutions along with blank/diluent and placebo using the chromatographic system described in the methodology and a photodiode array detector.

Table. 2: Selectivity Data for Lercanidipine Hydrochloride.

| Sr. No. | Name | Retention Time | Purity Angle | Purity Threshold | Purity Criteria |
|---------|--|-------------------|-----------------|---------------------|--------------------|
| 1. | Lercanidipine Hydrochloride in standard solution | 20.354 | 7.713 | 10.462 | Pass |
| 2. | Impurity-A in Identification solution | 15.834 | 0.234 | 1.261 | Pass |
| 3. | Impurity-B in Identification solution | 31.912 | 0.269 | 1.323 | Pass |
| 4. | Impurity-C in Identification solution | 40.344 | 0.668 | 1.829 | Pass |
| 5. | Impurity-D in Identification solution | 18.661 | 4.459 | 14.040 | Pass |
| 6. | Lercanidipine Hydrochloride in Spike sample | 19.980 | 0.033 | 1.161 | Pass |
| 7. | Impurity-A in Spiked sample | 15.236 | 1.363 | 10.364 | Pass |
| 8. | Impurity-B in Spiked sample | 30.528 | 2.978 | 19.104 | Pass |
| 9. | Impurity-C in Spiked sample | 37.672 | 2.851 | 22.233 | Pass |
| 10. | Impurity-D in Spiked solution | 17.958 | 5.153 | 39.453 | Pass |

Lercanidipine Hydrochloride.

1.2 Placebo Interference

Experiment: Diluent (Blank), placebo, standard and sample solutions were chromatographed as per methodology and evaluated for any placebo interference.

1.3 Forced Degradation Studies

1.3.1 Acid Degradation (2 M HCl)

Procedure: Accurately Weighed and transferred tablet powder equivalent to 100 mg of Lercanidipine HCl into 100ml volumetric flask. Added about 25ml of diluent and sonicated for about 20 min with intermediate shaking at room temperature. Added 5mL of 2M HCl solution, heated the content to 70°C for 60 minutes and then cooled the content. Neutralized the content by adding 5 mL of 2M NaOH solution. Diluted up to the mark with diluent. Filtered through 0.45 μ Nylon filter.

1.3.2 Base Degradation (2 M NaOH)

Procedure: Accurately Weighed and transferred tablet powder equivalent to 100 mg of Lercanidipine HCl into 100ml volumetric flask. Added about 25ml of diluent and sonicated for about 20 min with intermediate shaking at room temperature. Added 3mL of 2M NaOH solution, heated the content to 70° C for 20 minutes and then cooled the content. Neutralized the content by adding 3mL of 2M HCl solution. Diluted up to the mark with diluent. Filtered through 0.45μ Nylon filter.

1.3.3 Peroxide Degradation (50 %v/v H₂O₂)

Procedure: Accurately Weighed and transferred tablet powder equivalent to 100 mg of Lercanidipine HCl into 100ml volumetric flask. Added about 25ml of diluent and sonicate for about 20 min with intermediate shaking at room temperature. Added 2mL of 50 %v/v H_2O_2 solution heated the content to 70°C for 20 minutes and then cooled the content. Diluted up to the mark with diluent. Filtered through 0.45 μ Nylon filter.

1.3.4 Thermal Degradation (60°C/12 hrs.)

Procedure: Sample exposed at 60°C for 12 hours were analyzed as per Methodology.

1.3.5 Photolytic Degradation (1.2 million Lux hours)

Procedure: Sample exposed at 1.2 million Lux hours were analyzed as per methodology.

1.3.6 Humidity Degradation (25°C/92% for 12 hrs.)

Procedure: Sample exposed at 25°C/92%RH humidity condition for at least 12 hours were analyze as per methodology.

Note: Simultaneously placebo were subjected to above stress conditions and chromatographed along with samples.

RESULT AND DISCUSSION

Table. 2: Forced Degradation Studies for Lercanidipine Hydrochloride.

| Sr. No. | Name | Condition | RT | Purity Angle | Purity Threshold | Purity Criteria | % Degradation |
|---------|------------------------|--|--------|-----------------|---------------------|--------------------|----------------|
| 1 | Acid degradation | 2.0 M HCl- 70°C/60 min. | 21.838 | 0.035 | 1.210 | Pass | No degradation |
| 2 | Base degradation | 2.0 M NaOH- 70°C/20 min. | 21.873 | 0.052 | 8.416 | Pass | 5.648 |
| 3 | Peroxide degradation | 50 % H ₂ O ₂ - 70°C /20 min. | 22.014 | 0.028 | 1.972 | Pass | 11.187 |
| 4 | Thermal degradation | 60°C for 12hours | 21.976 | 0.034 | 1.174 | Pass | No degradation |
| 5 | Photolytic degradation | 1.2 million Lux hours | 20.048 | 0.746 | 1.359 | Pass | 4.896 |
| 6 | Humidity degradation | 25°C / 92% RH for 12 hours | 21.929 | 0.040 | 1.201 | Pass | No degradation |

Retention time of Lercanidipine Hydrochloride peak and Known impurities in sample preparation is comparable with respect to retention time of standard preparation. Peak purity passes for Lercanidipine Hydrochloride peak in both standard and sample preparation. Therefore, the HPLC method for the determination of related substances for Lercanidipine Hydrochloride in Lercanidipine Hydrochloride Tablets is selective. No interference was observed at the retention time of Lercanidipine Hydrochloride peak and Known impurities. Therefore, the HPLC method for the determination of related substances for Lercanidipine Hydrochloride in Lercanidipine Hydrochloride Tablets is selective and specific. The peak purity data of Lercanidipine Hydrochloride peak at every degradation sample shows that the Lercanidipine Hydrochloride peak is homogeneous and there were no co-elution peaks indicating that the method is stability indicating showing inherent stability of drug and specific.

Chromatograms

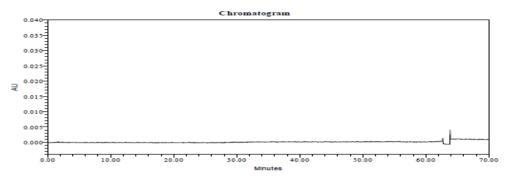


Figure. 2: (Diluent).

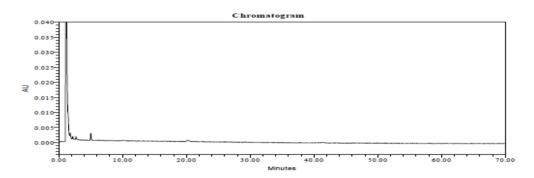


Figure. 3: (Control Placebo).

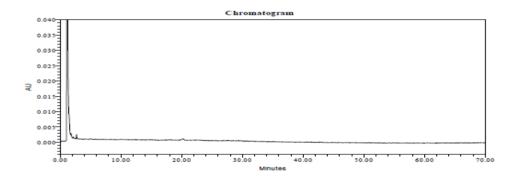


Figure. 4: (Photo Degradation Placebo).

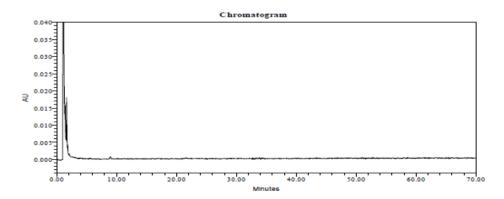


Figure. 5: (Acid Degradation Placebo).

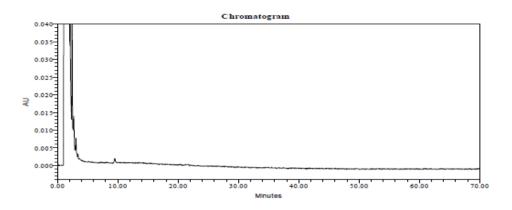


Figure. 5: (Base Degradation Placebo).

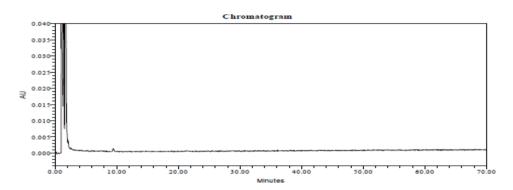


Figure. 6: (Peroxide Degradation Placebo).

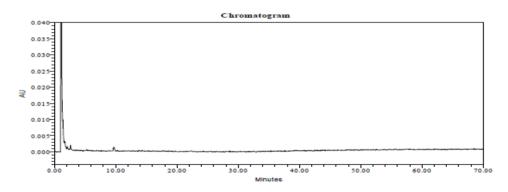


Figure. 7: (Thermal Degradation Placebo).

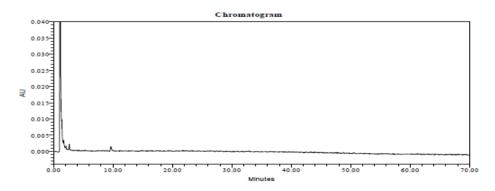
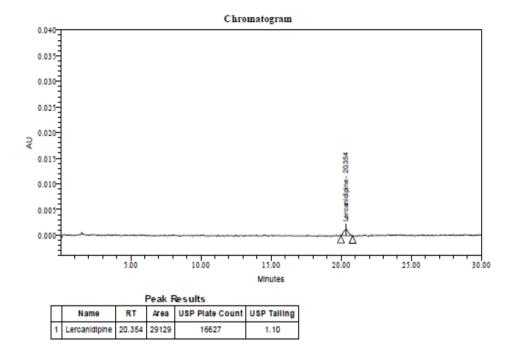
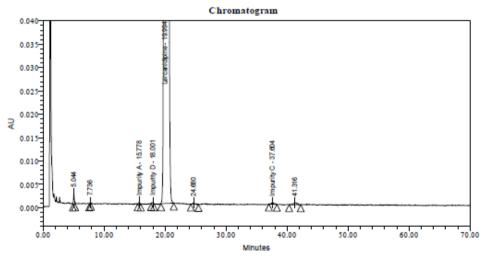


Figure. 8: (Humidity Degradation Placebo).



| Pe | ak Purity Table | | | | |
|----|-----------------|--------|-------|----------------------|-----------------|
| | Name | RT | | Purity1 Threshold | Purity_Criteria |
| 1 | Lercanidipine | 20.354 | 7.713 | 10.462 | Pass |

Figure. 9: (Standard solution).



| | Peak Results | | | | | | | | | | | |
|---|---------------|--------|----------|----------|----------------|-----------------|-------------|--|--|--|--|--|
| | Name | RT | RT Ratio | Area | USP Resolution | USP Plate Count | USP Talling | | | | | |
| 1 | | 5.044 | | 19943 | | 7188 | 1.20 | | | | | |
| 2 | | 7.736 | | 1832 | 11.61 | 23522 | 0.73 | | | | | |
| 3 | Impurity A | 15.778 | 0.789 | 6030 | 25.54 | 21677 | 0.92 | | | | | |
| 4 | Impurity D | 18.001 | 0.900 | 4269 | 5.28 | 29088 | 0.71 | | | | | |
| 5 | Lercanidipine | 19.994 | | 30149034 | 3.23 | 10057 | 1.69 | | | | | |
| 6 | | 24.680 | | 9097 | 4.14 | 11307 | 1.40 | | | | | |
| 7 | Impurity C | 37.604 | 1.881 | 10007 | 13.13 | 33402 | 1.02 | | | | | |

| | Peak Results | | | | | | | | | |
|---|------------------|--------|------|----------------|-----------------|-------------|------|--|--|--|
| | Name RT RT Ratio | | Area | USP Resolution | USP Plate Count | USP Talling | | | | |
| 8 | | 41.316 | | 18735 | 5.38 | 22950 | 0.90 | | | |

| Per | Peak Purity Table | | | | | | | | | | | |
|-----|-------------------|--------|------------------------------|--------|-----------------|--|--|--|--|--|--|--|
| | Name | RT | RT Purity1 Pur Angle Thre | | Purity_Criteria | | | | | | | |
| 1 | | 5.044 | 16.076 | 90.000 | Pass | | | | | | | |
| 2 | | 7.736 | 46.281 | 90.000 | Pass | | | | | | | |
| 3 | Impurity A | 15.778 | 69.833 | 90.000 | Pass | | | | | | | |
| 4 | Impurity D | 18.001 | 62.992 | 90.000 | Pass | | | | | | | |
| 5 | Lercanidipine | 19.994 | 0.037 | 1.179 | Pass | | | | | | | |
| 6 | | 24.680 | 46.800 | 90.000 | Pass | | | | | | | |
| 7 | Impurity C | 37.604 | 37.519 | 90.000 | Pass | | | | | | | |
| 8 | | 41.316 | 52.268 | 90.000 | Pass | | | | | | | |

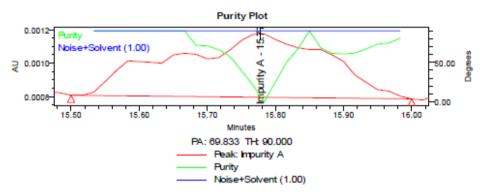
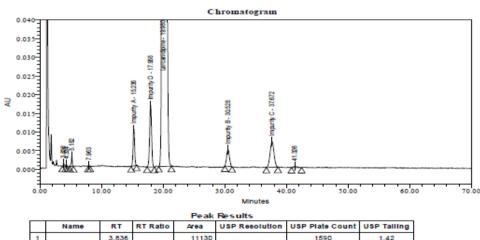


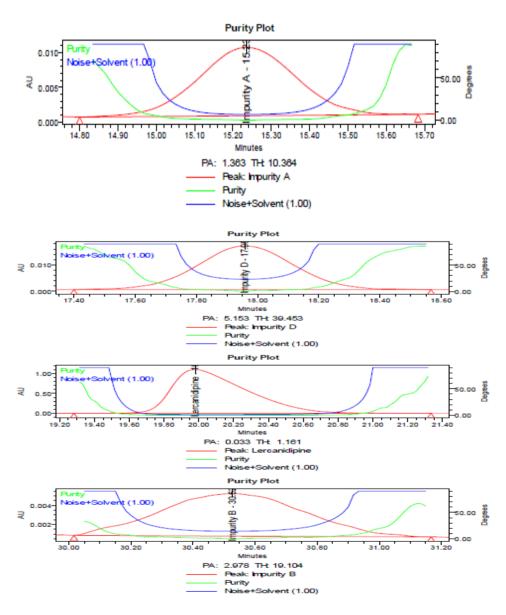
Figure. 10: (Control Sample).



| _ | | | | | | | | | | | |
|---|---------------|--------|----------|----------|----------------|-----------------|-------------|--|--|--|--|
| | Name | RT | RT Ratio | Area | USP Resolution | USP Plate Count | USP Talling | | | | |
| 1 | | 3.836 | | 11130 | | 1590 | 1.42 | | | | |
| 2 | | 4.334 | | 4323 | 1.59 | 8426 | 0.96 | | | | |
| 3 | | 5.182 | | 30688 | 3.46 | 7025 | 0.96 | | | | |
| 4 | | 7.963 | | 2435 | 10.41 | 9834 | 1.08 | | | | |
| 5 | Impurity A | 15.236 | 0.763 | 175459 | 19.51 | 16865 | 0.98 | | | | |
| 6 | Impurity D | 17.958 | 0.899 | 369792 | 5.04 | 14626 | 1.01 | | | | |
| 7 | Lercanidipine | 19.980 | | 32531021 | 2.82 | 9586 | 1.75 | | | | |

| | Peak Results | | | | | | | | | |
|----|--------------|--------|----------|--------|----------------|-----------------|-------------|--|--|--|
| | Name | RT | RT Ratio | Area | USP Resolution | USP Plate Count | USP Talling | | | |
| 8 | Impurity B | 30.528 | 1.528 | 144602 | 12.51 | 18635 | 1.06 | | | |
| 9 | Impurity C | 37.672 | 1.885 | 301605 | 6.97 | 15553 | 1.00 | | | |
| 10 | | 41.326 | | 12747 | 3.49 | 23263 | 1.55 | | | |

| Peak | eak Purity Table | | | | | | | | | | | |
|------|------------------|--------|------------------|----------------------|-----------------|--|--|--|--|--|--|--|
| | Name | RT | Purity1 Angle | Purity1 Threshold | Purity_Criteria | | | | | | | |
| 1 | | 3.836 | 42.384 | 90.000 | Pass | | | | | | | |
| 2 | | 4.334 | 44.731 | 90.000 | Pass | | | | | | | |
| 3 | | 5.182 | 64.726 | 90.000 | Pass | | | | | | | |
| 4 | | 7.963 | 37.130 | 90.000 | Pass | | | | | | | |
| 5 | Impurity A | 15.236 | 1.363 | 10.364 | Pass | | | | | | | |
| 6 | Impurity D | 17.958 | 5.153 | 39.453 | Pass | | | | | | | |
| 7 | Lercanidipine | 19.980 | 0.033 | 1.161 | Pass | | | | | | | |
| 8 | Impurity B | 30.528 | 2.978 | 19.104 | Pass | | | | | | | |
| 9 | Impurity C | 37.672 | 2.851 | 22.233 | Pass | | | | | | | |
| 10 | | 41.326 | 53.248 | 90.000 | Pass | | | | | | | |



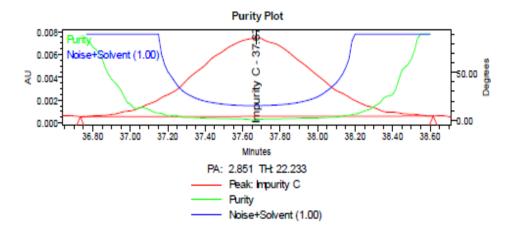
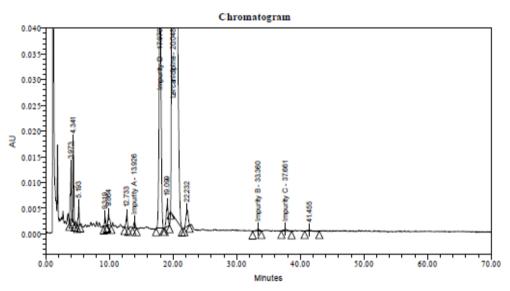


Figure. 11: (Spike Sample).

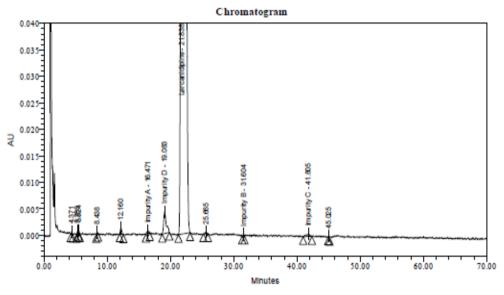


| | Peak Results | | | | | | | | | | |
|---|--------------|--------|----------|--------|----------------|-----------------|-------------|--|--|--|--|
| | Name | RT | RT Ratio | Area | USP Resolution | USP Plate Count | USP Talling | | | | |
| 1 | | 3.973 | | 115352 | | 3765 | 0.77 | | | | |
| 2 | | 4.341 | | 136811 | 0.73 | 5491 | 1.10 | | | | |
| 3 | | 5.193 | | 37327 | 3.56 | 8025 | 0.85 | | | | |
| 4 | | 9.319 | | 21715 | 14.34 | 13146 | 1.15 | | | | |
| 5 | | 9.864 | | 37361 | 1.05 | 3795 | 1.53 | | | | |
| 6 | | 12.733 | | 36776 | 5.23 | 18146 | 0.81 | | | | |
| 7 | Impurity A | 13.926 | 0.695 | 20545 | 2.83 | 13939 | 1.15 | | | | |

| | Peak Results | | | | | | | | | | |
|----|---------------|--------|----------|----------|----------------|-----------------|-------------|--|--|--|--|
| | Name | RT | RT Ratio | Area | USP Resolution | USP Plate Count | USP Talling | | | | |
| 8 | Impurity D | 17.970 | 0.896 | 991358 | 7.72 | 15234 | 1.01 | | | | |
| 9 | | 19.099 | | 88790 | 1.97 | 18434 | 0.91 | | | | |
| 10 | Lercanidipine | 20.048 | | 25608040 | 1.42 | 10914 | 1.68 | | | | |
| 11 | | 22.232 | | 79045 | 3.04 | 18473 | 0.90 | | | | |
| 12 | Impurity B | 33.360 | 1.664 | 13150 | 8.64 | 118596 | 0.80 | | | | |
| 13 | Impurity C | 37.661 | 1.879 | 16547 | 3.28 | 6266 | 1.27 | | | | |
| 14 | | 41.455 | | 10498 | 5.10 | 7614 | 0.66 | | | | |

| Peak Purity Table | | | | | | | | | | |
|-------------------|---------------|--------|------------------|----------------------|-----------------|--|--|--|--|--|
| | Name | RT | Purity1 Angle | Purity1 Threshold | Purity_Criteria | | | | | |
| 1 | | 3.973 | 9.120 | 22.599 | Pass | | | | | |
| 2 | | 4.341 | 1.610 | 20.143 | Pass | | | | | |
| 3 | | 5.193 | 52.167 | 90.000 | Pass | | | | | |
| 4 | | 9.319 | 8.330 | 90.000 | Pass | | | | | |
| 5 | | 9.864 | 16.644 | 90.000 | Pass | | | | | |
| 6 | | 12.733 | 48.282 | 90.000 | Pass | | | | | |
| 7 | Impurity A | 13.926 | 6.039 | 90.000 | Pass | | | | | |
| 8 | Impurity D | 17.970 | 2.659 | 27.272 | Pass | | | | | |
| 9 | | 19.099 | 8.608 | 90.000 | Pass | | | | | |
| 10 | Lercanidipine | 20.048 | 0.746 | 1.359 | Pass | | | | | |
| 11 | | 22.232 | 5.499 | 90.000 | Pass | | | | | |
| 12 | Impurity B | 33.360 | 54.735 | 90.000 | Pass | | | | | |
| 13 | Impurity C | 37.661 | 49.961 | 90.000 | Pass | | | | | |
| 14 | | 41.455 | 75.397 | 90.000 | Pass | | | | | |

Figure. 12: (Photo Degradation sample).



| | Peak Results | | | | | | | | | | | |
|---|--------------|--------|----------|--------|----------------|-----------------|-------------|--|--|--|--|--|
| | Name | RT | RT Ratio | Area | USP Resolution | USP Plate Count | USP Talling | | | | | |
| 1 | | 4.371 | | 3563 | | 10748 | 0.97 | | | | | |
| 2 | | 5.285 | | 3937 | 4.06 | 4454 | 1.00 | | | | | |
| 3 | | 5.524 | | 2855 | 1.03 | 21090 | 1.47 | | | | | |
| 4 | | 8.438 | | 2745 | 14.44 | 26930 | 0.79 | | | | | |
| 5 | | 12.160 | | 18428 | 11.91 | 16429 | 1.59 | | | | | |
| 6 | Impurity A | 16.471 | 0.754 | 9715 | 11.35 | 24834 | 0.81 | | | | | |
| 7 | Impurity D | 19.083 | 0.874 | 117591 | 5.18 | 14200 | 1.49 | | | | | |
| _ | | | | | | | | | | | | |

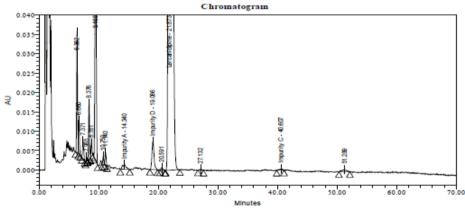
Peak Results

| | Name | RT | RT Ratio | Area | USP Resolution | USP Plate Count | USP Talling |
|----|---------------|--------|----------|----------|----------------|-----------------|-------------|
| 8 | Lercanidipine | 21.838 | | 30960344 | 3.51 | 9421 | 1.76 |
| 9 | | 25.665 | | 5853 | 6.31 | 121065 | 0.71 |
| 10 | Impurity B | 31.604 | 1.447 | 3409 | 20.42 | 273242 | 0.66 |
| 11 | Impurity C | 41.805 | 1.914 | 17810 | 8.01 | 7538 | 0.81 |
| 12 | | 45.025 | | 1510 | 2.63 | 962481 | 1.19 |

Peak Purity Table

| 1 66 | reak Furity Table | | | | | | | | | |
|------|-------------------|--------|------------------|----------------------|-----------------|--|--|--|--|--|
| | Name | RT | Purity1 Angle | Purity1 Threshold | Purity_Criteria | | | | | |
| 1 | | 4.371 | 41.891 | 90.000 | Pass | | | | | |
| 2 | | 5.285 | 54.159 | 90.000 | Pass | | | | | |
| 3 | | 5.524 | 33.461 | 90.000 | Pass | | | | | |
| 4 | | 8.438 | 38.481 | 90.000 | Pass | | | | | |
| 5 | | 12.160 | 9.226 | 90.000 | Pass | | | | | |
| 6 | Impurity A | 16.471 | 14.627 | 90.000 | Pass | | | | | |
| 7 | Impurity D | 19.083 | 14.686 | 90.000 | Pass | | | | | |
| 8 | Lercanidipine | 21.838 | 0.035 | 1.210 | Pass | | | | | |
| 9 | | 25.665 | 16.255 | 90.000 | Pass | | | | | |
| 10 | Impurity B | 31.604 | 60.906 | 90.000 | Pass | | | | | |
| 11 | Impurity C | 41.805 | 41.197 | 90.000 | Pass | | | | | |
| 12 | | 45.025 | 59.808 | 90.000 | Pass | | | | | |

Figure. 13: (Acid Degradation sample).



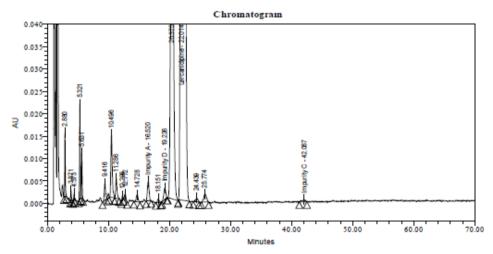
Peak Results

| | Name | RT | RT Ratio | Area | USP Resolution | USP Plate Count | USP Talling |
|---|------|-------|----------|---------|----------------|-----------------|-------------|
| 1 | | 6.362 | | 323299 | | 9088 | |
| 2 | | 6.660 | | 95960 | | | |
| 3 | | 7.371 | | 62520 | | 6203 | 1.16 |
| 4 | | 7.965 | | 9956 | 1.89 | 17133 | 0.83 |
| 5 | | 8.376 | | 165382 | 1.45 | 11440 | 1.01 |
| 6 | | 8.781 | | 36915 | 1.32 | 13927 | 1.02 |
| 7 | | 9.468 | | 1032348 | 2.04 | 10297 | 1.06 |

| | Peak Results | | | | | | | | | | |
|----|---------------|--------|----------|----------|----------------|-----------------|-------------|--|--|--|--|
| | Name | RT | RT Ratio | Area | USP Resolution | USP Plate Count | USP Talling | | | | |
| 8 | | 10.759 | | 25270 | 3.75 | 20743 | 0.94 | | | | |
| 9 | | 11.140 | | 40988 | 1.19 | 16677 | 1.21 | | | | |
| 10 | Impurity A | 14.340 | 0.656 | 52173 | 5.07 | 4302 | 1.09 | | | | |
| 11 | Impurity D | 19.086 | 0.873 | 179023 | 6.02 | 13129 | 1.32 | | | | |
| 12 | | 20.591 | | 13572 | 2.37 | 26401 | 1.05 | | | | |
| 13 | Lercanidipine | 21.873 | | 27236379 | 1.69 | 10021 | 1.67 | | | | |
| 14 | | 27.132 | | 5394 | 7.83 | 228222 | 0.81 | | | | |
| 15 | Impurity C | 40.607 | 1.857 | 12630 | 8.90 | 21838 | 0.77 | | | | |
| 16 | | 51.289 | | 27113 | 5.17 | 3677 | 0.83 | | | | |

| Peak Purity Table | | | | | | | | | | | |
|-------------------|---------------|--------|------------------|----------------------|-----------------|--|--|--|--|--|--|
| | Name | RT | Purity1 Angle | Purity1 Threshold | Purity_Criteria | | | | | | |
| 1 | | 6.362 | 1.767 | 90.000 | Pass | | | | | | |
| 2 | | 6.660 | 1.682 | 90.000 | Pass | | | | | | |
| 3 | | 7.371 | 0.696 | 90.000 | Pass | | | | | | |
| 4 | | 7.965 | 2.298 | 90.000 | Pass | | | | | | |
| 5 | | 8.376 | 1.184 | 90.000 | Pass | | | | | | |
| 6 | | 8.781 | 3.190 | 90.000 | Pass | | | | | | |
| 7 | | 9.468 | 0.241 | 90.000 | Pass | | | | | | |
| 8 | | 10.759 | 5.277 | 90.000 | Pass | | | | | | |
| 9 | | 11.140 | 4.627 | 90.000 | Pass | | | | | | |
| 10 | Impurity A | 14.340 | 12.835 | 90.000 | Pass | | | | | | |
| 11 | Impurity D | 19.086 | 12.541 | 90.000 | Pass | | | | | | |
| 12 | | 20.591 | 71.740 | 90.000 | Pass | | | | | | |
| 13 | Lercanidipine | 21.873 | 0.052 | 8.416 | Pass | | | | | | |
| 14 | | 27.132 | 48.705 | 90.000 | Pass | | | | | | |
| 15 | Impurity C | 40.607 | 37.385 | 90.000 | Pass | | | | | | |
| 16 | | 51.289 | 13.022 | 90.000 | Pass | | | | | | |

Figure. 14: (Base Degradation sample).

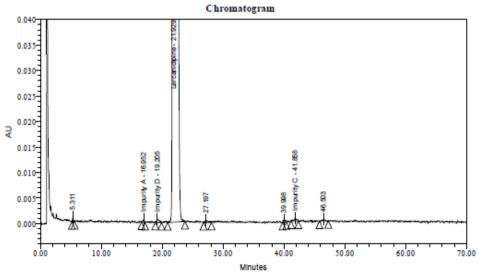


| | Peak Results | | | | | | | | | | | |
|---|--------------|--------|----------|--------|----------------|-----------------|-------------|--|--|--|--|--|
| | Name | RT | RT Ratio | Area | USP Resolution | USP Plate Count | USP Talling | | | | | |
| 1 | | 2.880 | | 94946 | | 4570 | 1.33 | | | | | |
| 2 | | 3.871 | | 15400 | 5.37 | 6677 | 1.22 | | | | | |
| 3 | | 4.373 | | 10026 | 2.63 | 8407 | 0.96 | | | | | |
| 4 | | 5.321 | | 164949 | 4.70 | 10220 | 1.07 | | | | | |
| 5 | | 5.631 | | 82300 | 1.42 | 10370 | 1.20 | | | | | |
| 6 | | 9.416 | | 55966 | 12.37 | 9819 | 1.08 | | | | | |
| 7 | | 10.496 | | 227126 | 2.64 | 10069 | 1.39 | | | | | |

| | Peak Results | | | | | | | | | | |
|----|---------------|--------|----------|----------|----------------|-----------------|-------------|--|--|--|--|
| | Name | RT | RT Ratio | Area | USP Resolution | USP Plate Count | USP Talling | | | | |
| 8 | | 11.286 | | 67471 | 1.92 | 13689 | 1.40 | | | | |
| 9 | | 12.296 | | 8494 | 3.11 | 36212 | 0.94 | | | | |
| 10 | | 12.772 | | 22113 | 1.33 | 13219 | 0.97 | | | | |
| 11 | | 14.728 | | 35203 | 4.07 | 14726 | 1.04 | | | | |
| 12 | Impurity A | 16.520 | 0.750 | 84589 | 3.23 | 16045 | 1.03 | | | | |
| 13 | | 18.151 | | 14564 | 3.11 | 17748 | 1.03 | | | | |
| 14 | Impurity D | 19.226 | 0.873 | 55766 | 2.07 | 17104 | 0.89 | | | | |
| 15 | | 20.375 | | 3020234 | 1.64 | 10161 | 1.21 | | | | |
| 16 | Lercanidipine | 22.014 | | 25547609 | 1.93 | 10284 | 1.63 | | | | |
| 17 | | 24.439 | | 21425 | 2.62 | 17157 | 0.85 | | | | |
| 18 | | 25.774 | | 56559 | 1.35 | 16742 | 1.10 | | | | |
| 19 | Impurity C | 42.087 | 1.912 | 16847 | 14.73 | 4457 | 0.68 | | | | |

| Peal | Peak Purity Table | | | | | | | | | |
|------|-------------------|--------|------------------|-----------------------|-----------------|--|--|--|--|--|
| | Name | RT | Purity1 Angle | Purity 1 Threshold | Purity_Criteria | | | | | |
| 1 | | 2.880 | 8.401 | 90.000 | Pass | | | | | |
| 2 | | 3.871 | 24.788 | 90.000 | Pass | | | | | |
| 3 | | 4.373 | 5.015 | 90.000 | Pass | | | | | |
| 4 | | 5.321 | 62.465 | 90.000 | Pass | | | | | |
| 5 | | 5.631 | 54.808 | 90.000 | Pass | | | | | |
| 6 | | 9.416 | 21.537 | 90.000 | Pass | | | | | |
| 7 | | 10.496 | 9.586 | 90.000 | Pass | | | | | |
| 8 | | 11.286 | 25.744 | 90.000 | Pass | | | | | |
| 9 | | 12.296 | 46.095 | 90.000 | Pass | | | | | |
| 10 | | 12.772 | 39.813 | 90.000 | Pass | | | | | |
| 11 | | 14.728 | 34.578 | 90.000 | Pass | | | | | |
| 12 | Impurity A | 16.520 | 15.117 | 90.000 | Pass | | | | | |
| 13 | | 18.151 | 67.799 | 90.000 | Pass | | | | | |
| 14 | Impurity D | 19.226 | 42.640 | 90.000 | Pass | | | | | |
| 15 | | 20.375 | 0.246 | 8.872 | Pass | | | | | |
| 16 | Lercanidipine | 22.014 | 0.028 | 1.972 | Pass | | | | | |
| 17 | | 24.439 | 16.909 | 90.000 | Pass | | | | | |
| 18 | | 25.774 | 14.125 | 90.000 | Pass | | | | | |

Figure. 15: (H₂O₂ Degradation sample).



| | Peak Results | | | | | | | | | | |
|---|---------------|--------|----------|----------|----------------|-----------------|-------------|--|--|--|--|
| | Name | RT | RT Ratio | Area | USP Resolution | USP Plate Count | USP Talling | | | | |
| 1 | | 5.311 | | 8852 | | 4610 | 1.38 | | | | |
| 2 | Impurity A | 16.952 | 0.773 | 8673 | 35.31 | 26788 | 0.83 | | | | |
| 3 | Impurity D | 19.205 | 0.876 | 19138 | 4.25 | 4929 | 1.70 | | | | |
| 4 | Lercanidipine | 21.929 | | 31016034 | 3.36 | 9527 | 1.75 | | | | |
| 5 | | 27.197 | | 14925 | 4.29 | 44861 | 1.09 | | | | |
| 6 | | 39.998 | | 10302 | 12.04 | 22503 | 1.45 | | | | |
| 7 | Impurity C | 41.858 | 1.909 | 17575 | 0.75 | 211298 | 0.88 | | | | |

| | | Peak Results | | | | | | | | | |
|--|---|--------------|--------|--|-------|------|--------|-------------|--|--|--|
| Name RT RT Ratio Area USP Resolution USP Plate Count | | | | | | | | USP Talling | | | |
| | 8 | | 46.503 | | 10561 | 1.42 | 331769 | 0.76 | | | |

| Per | Peak Purity Table | | | | | | | |
|-----|-------------------|--------|------------------|----------------------|-----------------|--|--|--|
| | Name | RT | Purity1 Angle | Purity1 Threshold | Purity_Criteria | | | |
| 1 | | 5.311 | 44.188 | 90.000 | Pass | | | |
| 2 | Impurity A | 16.952 | 55.699 | 90.000 | Pass | | | |
| 3 | Impurity D | 19.205 | 47.524 | 90.000 | Pass | | | |
| 4 | Lercanidipine | 21.929 | 0.040 | 1.201 | Pass | | | |
| 5 | | 27.197 | 59.343 | 90.000 | Pass | | | |
| 6 | | 39.998 | 35.995 | 90.000 | Pass | | | |
| 7 | Impurity C | 41.858 | 38.569 | 90.000 | Pass | | | |
| 8 | | 46.503 | 43.141 | 90.000 | Pass | | | |

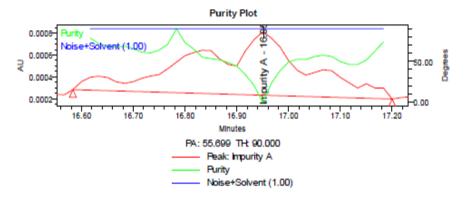
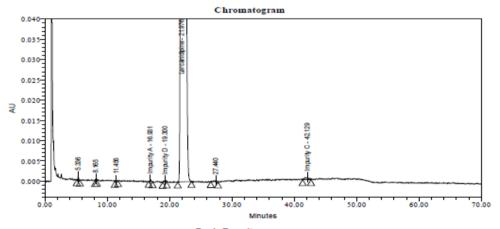


Figure. 16: (Thermal Degradation sample).



| Peak Results | | | | | | | | |
|--------------|---------------|--------|----------|----------|----------------|-----------------|-------------|--|
| | Name | RT | RT Ratio | Area | USP Resolution | USP Plate Count | USP Talling | |
| 1 | | 5.336 | | 7712 | | 10789 | 1.03 | |
| 2 | | 8.165 | | 3648 | 12.38 | 12285 | 1.01 | |
| 3 | | 11.456 | | 3624 | 11.78 | 1542 | 0.62 | |
| 4 | Impurity A | 16.931 | 0.770 | 7096 | 18.51 | 32119 | 1.53 | |
| 5 | Impurity D | 19.300 | 0.878 | 10870 | 5.37 | 1212 | 0.78 | |
| 6 | Lercanidipine | 21.976 | | 31376786 | 3.52 | 9476 | 1.77 | |
| 7 | | 27.440 | | 13407 | 5.08 | 7755 | 0.70 | |

| Peak Results | | | | | | | |
|--------------|------------|--------|----------|-------|----------------|-----------------|-------------|
| | Name | RT | RT Ratio | Area | USP Resolution | USP Plate Count | USP Talling |
| 8 | Impurity C | 42.129 | 1.917 | 26444 | 11.02 | 23915 | 0.85 |

| Peak Purity Table | | | | | | |
|-------------------|---------------|--------|------------------|----------------------|-----------------|--|
| | Name | RT | Purity1 Angle | Purity1 Threshold | Purity_Criteria | |
| 1 | | 5.336 | 47.411 | 90.000 | Pass | |
| 2 | | 8.165 | 62.084 | 90.000 | Pass | |
| 3 | | 11.456 | 74.011 | 90.000 | Pass | |
| 4 | Impurity A | 16.931 | 77.307 | 90.000 | Pass | |
| 5 | Impurity D | 19.300 | 54.897 | 90.000 | Pass | |
| 6 | Lercanidipine | 21.976 | 0.034 | 1.174 | Pass | |
| 7 | | 27.440 | 55.737 | 90.000 | Pass | |
| 8 | Impurity C | 42.129 | 38.204 | 90.000 | Pass | |

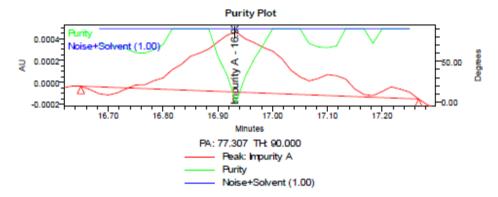


Figure. 17: (Humidity Degradation sample).

CONCLUSION

The test method was validated for specificity, selectivity and stability indicating was found to meeting the predetermined acceptance criteria as per Inernational Conference on Harmonization guideline entitled 'Stability testing of new drug substances and new drug products' (ICH) Q1A and 'Analytical method validation of new drug substances and new drug product' ICH Q2 R1 guideline. This force degradation study is intended to show that the method is stability indicating and is suitable to determine inherent stability of drug for Lercanidipine Hydrochloride in Lercanidipine Hydrochloride Tablets of 10 mg and 20mg dosage strengths. Hence this method can be introduced into routine use and testing of stability samples for the related substances of Lercanidipine Hydrochloride in Lercanidipine Hydrochloride Tablets, 10mg and 20mg.

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