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GANDHAKADYA MALAHARA AND ITS MODIFICATION WITH INGUDI TAILA: A COMPARATIVE PHARMACEUTICAL STUDY

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ABSTRACT

Introduction: Malahara Kalpana comes under Bahya Kalpana. It is a form of topical ointment preparation. Gandhakadya Malahara is a herbo-mineral topical formulation explained in the text Rasatarangini. This study deals with the pharmaceutical preparation of a Gandhakadya Malahara and its modification with Ingudi taila. Materials and Methods: The preparation of Gandhakadya Malahara was done as per the classical reference and its modification was carried by substituting Tila taila with Ingudi taila in the preparation of Sikta taila. General observation and organoleptic parameters are noted and recorded. Results and Discussion: Modified Gandhakadya Malahara and Gandhakadya Malahara were similar in physical attributes as well as organoleptic parameters. Conclusion: Even though both the samples of Gandhakadya Malahara are indistinguishable based on the

organoleptic characteristics, it can be concluded that, the sample with *Ingudi taila* is more therapeutically efficient while considering the pharmacological actions of *Ingudi*.

KEYWORDS: Gandhakadya Malahara, Ingudi (Balanites aegyeptiaca Linn.), Ingudi taila, Malahara Kalpana.

INTRODUCTION

The word *Malahara* was adopted by *Yogaratnakara* from the word '*Malaham*' or '*Marham*' which is originated from the Unani system of medicine. In this context, it is worth full to observe that, most of Ayurvedic classics like *Charaka Samhita* and *Sushruta Samhita* got to

translated into Arabic and Persian languages around the 8th A.D. Probably, this translation would have influenced the Unani System of medical science in developing formulations like 'Marham' from Lepa in Ayurveda. There is no reference about this dosage form available in ancient literature of Ayurveda. It removes Mala from Vrana, Vidradi, Twak vikara etc.[1]

The three important requirement of preparation of Malahara are oil base, binding base and ingredients which may vary from one Malahara to other. This variation depends on the number of ingredients and the season. The ratio can be altered according to the need of the situation.

Gandhakadya Malahara is explained in the textbook Rasatarangini 8th Taranga Gandhaka vignaniya. It is used for skin disease. Gandhakadya Malahara consists of Gandhaka, Tankana, Girisindura, Karpura and Sikta taila. [2]

Ingudi^[3] (Balanites aegyeptiaca Linn.) beeja taila has been most extensively used as a healing agent for thousands of years. It acts as Krimihara, Kushtaghna, Vranaropana, Raktashodhaka, Shoolaprashmana, Kandughna, Vishaghna and Dushta vrana nashaka. [4] Hence, the study was planned by substituting Tila taila with Ingudi taila, formulation is modified and efforts were carried to make it a more potent Malahara Kalpana which eliminates the impurities from the site of action.

AIMS AND OBJECTIVES

- To prepare Gandhakadya Malahara as per classical method
- To prepare Gandhakadya Malahara with Ingudi taila.

MATERIALS AND METHODS

Materials

- 1. Raw drug: Ingudi beeja (Balanites aegyptiaca Linn), Gandhaka (Sulphar), Tankana (Borex), Girisindura (Redoxide of mercury), Karpura (Cinnamomum camphora L.), Tila taila (Sesamum oil) and Sikta (Beeswax) are the raw drugs used in this study.
- 2. Equipment: Khalwa Yantra, Porcelain jars, Sharava, Ladle, Weighing machine, Measuring jars, Steel vessels, Mud pot, Gas stove, Lids, Glass beaker, Knife, Multtani Mitti, Kora cloth, Lighter, Spatula etc.

Selection and collection of raw material

A genuine variety of *Gandhaka*, *Tankana*, *Girisindura* and *Ingudi* fruits and other drugs were procured after considering the *Grahya Lakshnas* as mentioned in classics. *Ingudi* fruits were collected from Rajkot, Gujarat.

All the materials were collected from authentic sources as mentioned in classics and all procedure is done in lab of Rasashastra and Bhaishajya Kalpana, Alva's Ayurveda Medical College, Moodubidire, Karnataka.

METHODS

- Gandhaka Shodhana
- Tankana Shodhana
- Extraction of *Ingudi taila* by compression method
- Preparation of Sikta taila by Tila taila
- Preparation of Sikta taila by Ingudi taila
- Preparation of Gandhakadya Malahara
- Preparation of modified Gandhakadya Malahara

Gandhaka Shodhana^[5]

Gandhaka Shodhana was carried out by Kurma puta method. Where 500g Ashuddha Gandhaka was coarsely powdered in a Khalwa Yantra and 2 liter of fresh milk was taken in a Ghritalipta earthen vessel, the mouth of which was covered with a single layer of clean kora cloth and tied firmly with a thread. Powdered Gandhaka was then spread over Ghritalipta kora cloth and tied properly with a thread and Sharava was placed inversely over the pot and Sandhibandhana was done with Multtannimitti. After dying, pot was kept inside a pit and cow-dung cakes were spread over the Sharava and fire was lit with the help of camphor and Mandagni was given for 30 min. After self-cooling the pot was removed from the pit; Sandhibandhana was opened and Sharava was removed. Granules of Shodhita Gandhaka which were dropped down and collected in milk were secured. This Shodhita Gandhaka was thoroughly washed with hot water about 3 to 4 times and later dried under shade. After drying the Shodhita Gandhaka was a store in an airtight bottle.

Tankana Shodhana^[6]

Tankana Shodhana was carried out by Bharjana / Nirjalikarana method. 100g Ashodhita Tankana was taken in a clean and dry Khalwa Yantra and pounded well to prepare powder.

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Later, Powder of *Tankana* was taken in an iron pan and fried under *Mandagni*. Initially, it liquefies and on continuous heating; it turned into white colored *Tankana* due to the evaporation of water. *Bharjana* was continued until the water content was completely evaporated and the *Tankana* was fully bloomed and the hissing sound was disappeared. This *Shodhita Tankana* was taken in *Khalwa Yantra* and made into fine powder; later stored in an airtight container.

Extraction of Ingudi Taila by Compression method

Extraction of *Ingudi taila* was done by compression method. 3200g *Ingudi beeja* was fed to the oil extracting machine through the inlet. The *Ingudi beeja* was crushed and the oil was collected from one side after filtration and the waste material was collected from the other side. Oil was collected in stainless steel vessel and filtered again with kora cloth by pouring into another vessel. The final product obtained was stored in air-tight container.

Preparation of Sikta taila by Tila taila^[7]

The *Sikta* and *Tila taila* was added in the ratio of 1:6 part that is *Sikta* 60g (1 Part) and *Tila taila* 360 ml (6 parts). *Tila Taila* was taken in a steel vessel; it was kept over the low flame. It was heated until the froth appeared; later *Sikta* was added and stirred continuously. Then it was subjected to heat till *Sikta* was completely melted in the *Tila taila*. Later, the burner was switched off and the mixture was filtered with a cloth into another clean steel vessel and allowed to cool. After cooling, it was stored in an airtight container.

Preparation of Sikta taila by Ingudi taila

In this Preparation, instead of *Tila taila*, *Ingudi taila* is used for modification. The *Sikta* and *Ingudi taila* was added in the ratio of 1:6 part that is *Sikta* 60g (1 Part) and *Ingudi taila* 360 ml (6 parts). *Ingudi Taila* was taken in a steel vessel; it was kept over the low flame. It was heated until the froth appeared; later *Sikta* was added and stirred continuously. Then it was subjected to heat till *Sikta* was completely melted in the *Ingudi taila*. Later, the burner was switched off and the mixture was filtered with a cloth into another clean steel vessel and allowed to cool. After cooling, it was stored in an airtight container.

Preparation of Gandhakadya Malahara^[8]

Ingredients: *Sikta taila* – 360ml

Shuddha Gandhaka - 30g

Girisindura – 30g

Shuddha Tankana – 7.5g

Karpura - 7.5g

Shuddha Gandhaka, Girisindura, Shuddha Tankana and Karpura were taken in Khalwa yantra and made into fine powder separately. Sikta taila was taken in a vessel and heated on mild fire. When it liquefied, the vessel was taken out of fire and added with the fine powders of Gandhaka, Girisindura, Tankana and Karpura one by one and stirred until a homogenous mixture was attained. The obtained final product was stored in an airtight container.

Preparation of modified Gandhakadya Malahara

Ingredients: Sikta taila prepare by Ingudi taila – 360ml

Shuddha Gandhaka – 30g

Girisindura – 30g

Shuddha Tankana – 7.5g

Karpura - 7.5g

Shuddha Gandhaka, Girisindura, Shuddha Tankana and Karpura were taken in Khalwa yantra and made into fine powder separately. Prepared Sikta taila with Ingudi taila was taken in a vessel and heated on mild fire. When it liquefied, the vessel was taken out of fire and added with fine powder of Gandhaka, Girisindura, Tankana and Karpura one by one and stirred until a homogenous mixture was attained. The obtained final product was stored in an airtight container.

OBSERVATION AND RESULTS

Observation of Gandhaka Shodhana

- When the Sharava was removed after self-cooling, all the mud particles and other physical impurities present in *Gandhaka* were seen on the cloth.
- After washing with hot water, the colour of *Gandhaka* was bright yellowish colour and had pleasant smell.
- Shodhita Gandhaka was in granular form and few were streak like; some are fully immersed in the milk and few granules were seen floating on the milk.

Table 1: Showing observation of Gandhaka before and after Shodhana.

Parameter	Before Shodhana	na After Shodhana	
Smell of milk	No smell of Sulphur	Smell of Sulphur	
Colour of milk	White	Yellow	
Colour of Gandhaka	Yellow	Bright Yellow	
Appearance of Gandhaka	Crystal	Granules	
Smell of Gandhaka	Sulfurous	A typical pleasant smell of Sulphur	

Observation of Tankana Shodhana

- Initially, it liquifies and on continuous heating; it turns into white coloured *Tankana* due to the evaporation of water.
- Initially it liquefies while frying and then it produces hissing sound.
- After frying, Ashodhita Tankana becomes bloomed and turned into a white opaque substance.
- The weight of *Tankana* reduced after frying due to evaporation of water content.
- The total time taken for *Shodhana* is 30 min.

Observation of Sikta taila and its modification with Ingudi taila

- Froth had appeared after 5 min of heating of *Tila taila* and *Ingudi taila* on *Mandagni*.
- *Sikta* took 10 min to dissolve fully in the *Tila taila* or *Ingudi taila*.

Table 2: Showing organoleptic character of *Sikta taila* and its modification with *Ingudi taila*.

Parameter	Observation on prepared Sikta taila	Observation on prepared Sikta taila	
	by Tila taila	by Ingudi taila	
Colour	Whitish	Yellowish	
Consistency	Semisolid	Semisolid	
Texture	Soft, Smooth	Soft, Smooth	
Touch	Oily	Oily	
Smell	Smell of <i>Tila taila</i>	Characteristic smell	

Observation of Gandhakadya Malahara and its modification with Ingudi taila

- It took 10 min for liquefaction of *Sikta taila*.
- When adding *Gandhaka Churna*; the colour of the mixture turned to pale yellow.
- While adding *Girishingura*; the colour of the mixture turned to orange.
- After adding fine powders of *Gandhaka*, *Girisindura*, *Tankana* and *Karpura*; the mixture become semisolid and it took time for proper mixing.
- After proper stirring orange colour homogenous mixture was obtained as final product.

• Total time taken for preparation was 1hour and 10 min.

Table 3: Showing organoleptic character of *Gandhakadya Malahara* and its modification with *Ingudi taila*.

Parameter	Observation of Gandhakadya Malahara	Observation of modified Gandhakadya Malahara	
Colour	Orange	Orange	
Consistency	Semisolid like ointment	Semisolid like ointment	
Texture	Smooth, unctuous	Smooth, Unctuous	
Touch	Oily and sticky	Oily and sticky	
Smell	Characteristic, predominantly smell	Characteristic, predominantly smell	
	of Karpura	of Karpura	

RESULT: Results of all pharmaceutical procedure is given in Table 4.

Table 4: Result of pharmaceutical study.

	Quantity Taken	Final Yield	Loss / Gain	Yeild (in %)
Gandhaka Shodhana	500g	463g	37g	92.6 %
Tankana Shodhana	100g	59g	41g	59%
Ingudi taila	3200g	1350 ml	1850 ml	42.18%
Sikta tala by Tila taila	420 ml	402 ml	18 ml	95.71%
Sikta taila by Ingudi taila	420 ml	397 ml	23 ml	94.52%
Gandhakadya Malahara	360 ml oil	376g	16g (Gain)	-
Modified Gandhakadya Malahara	360 ml oil	379g	19 g (Gain)	-

DISCUSSION

Malahara Kalpana^[9] comes under Bahya Kalpana. It is a form of ointment preparation which has Sikta taila or Ghrita, as the basic constituent. The other ingredients may include herbal, metal and mineral contents depending upon the usage. Gandhakadya Malahara is explained in the textbook Rasatarangini 8th Taranga Gandhaka vignaniya. It is used as an external application for skin disease. Gandhakadya Malahara consists of Gandhaka, Tankana, Girisindura, Karpura and Sikta taila.

Gandhaka Shodhana

- Gandhaka Shodhana was carried out by Kurma puta method according to reference from Rasendra Sara Sangraha.
- The criteria behind selecting this process are the negligible loss during this process. It's a convenient method and can be completed in a short duration.

- Godugdha was selected as Shodhana Dravya as it is antidote for Gandhaka and Godugdha is the commonly recommended antidote for poisoning, it might be helpfull in neutralizing the sulphur poisoning and Guru Snigdha Guna and Sheeta Veerya of Godugdha pacifies the Tikshna, Ushna Guna of Gandhaka. Otherwise it causes Bhrama, Tapa, Kushta and Pitta Roga.
- After *Shodhana*, *Gandhaka* became bright yellow in colour, pleasant smell and very soft, may be due to absence of physical impurities like stone, sand etc from *Gandhaka*.
- 463 g of *Shodhita Gandhaka* was obtained and total loss of *Gandhaka* after *Shodhana* was 37g; loss may be due to impurity in *Gandhaka*.

Tankana Shodhana

- *Tankana Shodhana* was performed by the process of *Bharjana / Nirlajjikarana* according to reference of *Rasatarangini*.
- 100 g *Ashodhita Tankana* was taken in a earthen plate and subjected to heat until the water content was completely evaporated (*Nirjalikarana*) and *Tankana* bloomed completely and disappearances of hissing sounds.
- Initially, it liquefies and stuck to the vessels and on continuous heating it turned into white coloured *Tankana*.
- After frying, *Ashodhita Tankana* becomes bloomed and turned into a white opaque substance because of evaporation of water contents.
- The weight of *Tankana* reduced after frying due to evaporation of water content.
- The total time was taken for procedure is 30 min and 59 g *Shodhita Tankana* was obtained and 41 g loss of *Tankana* was there due to impurity of *Tankana*.

Extraction of *Ingudi taila* by compression method

- Ingudi (Balanites aegyeptiaca Linn.) beeja taila has been most extensively used as a healing agent for thousands of years. Ingudi taila has Laghu and Snigdha Guna, Tikta and Katu rasa, Katu vipaka, Ushna virya. It acts as Krimihara, Kushtaghna, Vranaropana, Raktashodhaka, Shoolaprashmana, Kandughna, Vishaghna and Dushtavrana nashaka.
- 3200 g Ingudi beeja was fed to the oil extracting machine through the inlet. The oil was
 collected from one side after filtration and waste material was collected from the other
 side. Ingudi taila found to be yellow colour, characteristic smell, smooth and unctuous
 consistency, smooth and oily texture.

The total quantity of *Ingudi taila* finally obtained was 1350 ml and total time was taken is 35 min. and yield of *Ingudi taila* was 42.18%.

Preparation of Sikta taila and its modification with Ingudi taila

- According to Rasatarangini reference Sikta taila is prepare by 1 part Sikta and 6 part Tila taila. Here, 360 ml of Tila taila and 60 g of Sikta was taken as per ratio 1:6 of Sikta and *Tila taila* ensure proper consistency of *Sikta taila*.
- Tila taila was heated over Mandagni and later. Sikta was added and stirred well until the Sikta was completely melted and mixed with Tila taila.
- Final product obtained was white in colour, semisolid consistency, soft and smooth in texture and oily in nature.
- The quantity of final product of Sikta taila was obtained was 402 ml and yield of Sikta taila was 95.71%.
- In preparation of modified Sikta taila with Ingudi taila, 360 ml of Ingudi taila was taken instant of *Tila taila* and 60 g of *Sikta* was taken as per 1:6 ratio of drug and homogeneous mixture of Sikta taila was obtained. This was yellow in colour, semisolid consistency, soft and smooth in texture.
- The quantity of final product of modified Sikta taila with Ingudi taila was 397 ml and yield 94.52%

Preparation of Gandhakadya Malahara and its modification with Ingudi taila

- Gandhakadya Malahara was prepared according to reference Rasatarangini textbook.
- Sikta taila was heated and melted; powders of Gandhaka, Girisindura, Tankana, Karpura were added one by one and stirred well until a homogenous mixture was attained. When adding Gandhaka churna, the colour of the mixture turned to pale yellow colour and while adding *Girisindura*, the colour of mixture turned into orange colour.
- The obtained final quantity of *Gandhakadya Malahara* was 376 g and 16 g gain in weight of final product was due to addition powders of Gandhaka, Tankana, Girisindura, Karpura.
- In modification of Gandhakadya Malahara; Ingudi taila was used in preparation of Sikta taila. Here, substituting Tila taila with Ingudi taila to make a more potent Malahara *Kalpana* which eliminates the impurity from the site of action.
- Modified Gandhakadya Malahara was orange coloured, semisolid ointment like in consistency, smooth and unctuous texture, oily and sticky at touch, characteristic smell

and predominantly smells of *Karpura*. The obtained final quantity of modified *Gandhakadya Malahara* was 379g.

CONCLUSION

Gandhakadya Malahara was explained in the text Rasatarangini 8th Taranga in treatment of skin disorder. Ingudi taila is a potent drug in the management of Vrana as local application. In this study, Ingudi taila was taken in the place of Tila taila while preparing the base Sikta taila. Here, Gandhakadya Malahara and its modification with Ingudi taila was prepared as per standard pharmaceutical procedure. Based on organoleptic characteristics and physical findings we can deduce that the sample with Ingudi taila is stable and mass acceptable.

PHOTOGRAPHS

GANDHAKA SHODHANA

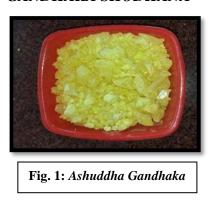




Fig. 2: Ingredients

Fig. 3: Adding milk in pot



Fig.4: Spreading Ashuddha Gandhaka Churna over cloth



Fig.5: Sandhibandhanaof Pot



Fig.6: Giving Puta



Fig. 7: Granular form of *Gandhaka*



Fig. 8: Washing *Gandhaka* churna in hot water



Fig. 9: Shodhita Gandhaka

TANKANA SHODHANA



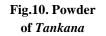




Fig.11: Ashuddha Tankana taken in pan



Fig.12: On frying *Tankana* loses water



Fig. 13: Shodhita Tankana

EXTRACTION OF INGUDI TAILA BY COMPRESSION



Fig. 14: Ingudi beeja



Fig.15: Oil Compression Machine



Fig. 16: Ingudi taila

PREPARATION OF SIKTA TAILA BY TILA TAILA



Fig.17: Ingredients of Sikta taila



Fig. 18: Melting of Sikta



Fig.19: Filtering with Kora cloth



Fig. 20 : Final product as *Sikta taila*

PREPARATION OF SIKTA TAILA BY INGUDI TAILA



Fig. 21: Ingredients of modified *Sikta taila*



Fig. 22: Melting Sikta in to Ingudi taila



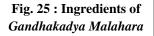
Fig. 23: Filtering with kora cloth



Fig. 24: Final product of modified *Sikta taila*

PREPARETION OF GANDHAKADYA MALAHARA







MIAKADYA III

Fig. 27: Packing of Final Product

Fig. 26: Adding Ingredients and triturating

PREPARETION OF MODIFIED GANDHAKADYA MALAHARA



Fig. 28: Ingredients of modified *Gandhakadya Malahara*



Fig. 29: Adding ingredients in *Sikta taila*



Fig. 30: Triturating



Fig. 31: Packing of Final product

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